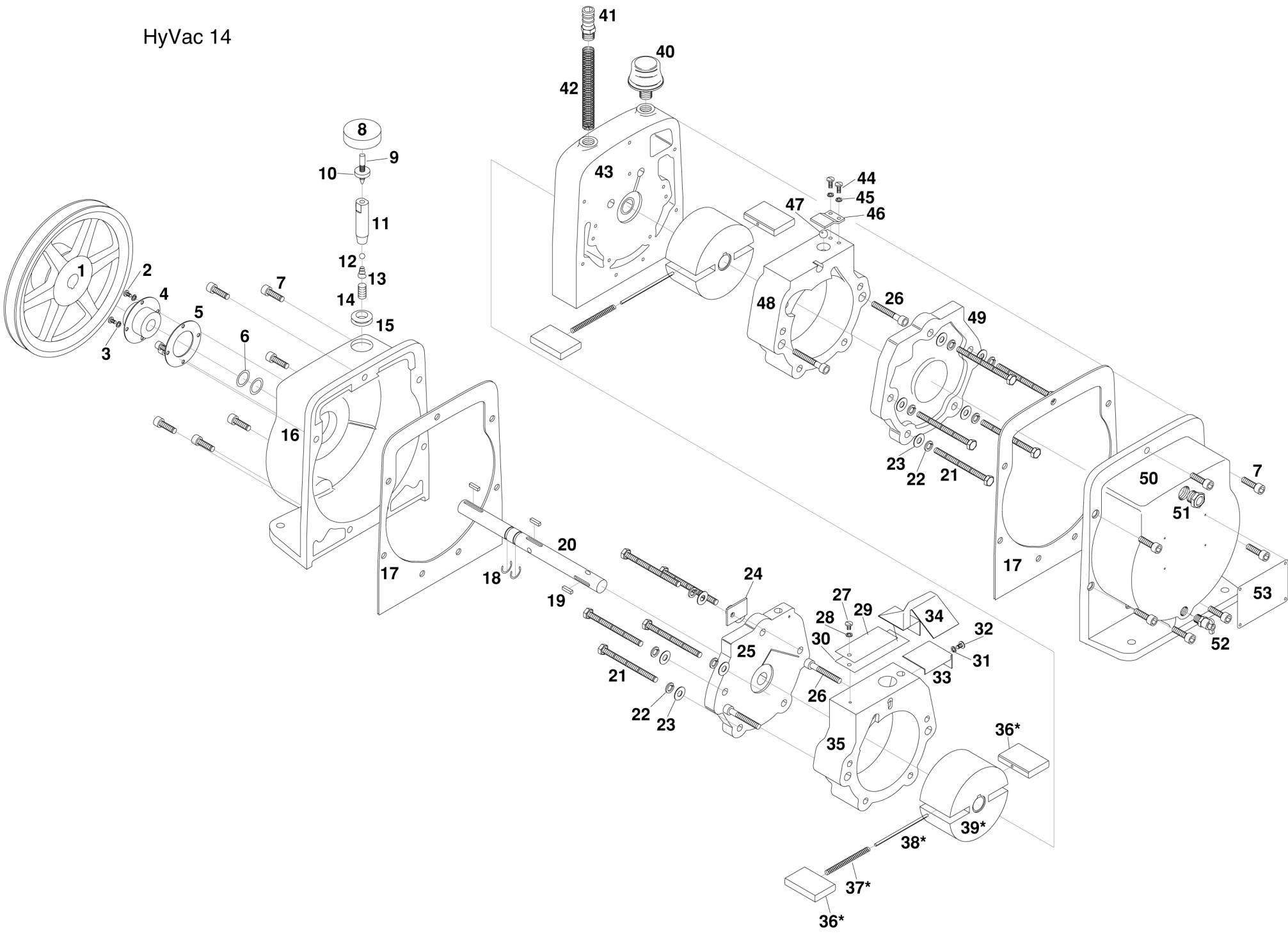


HyVac 14



HYVAC 14 PARTS LIST

<u>Item</u>	<u>Description</u>	<u>PART NUMBER</u>	<u>Parts In Repair Kit</u>	<u>QUANTITY PER PUM</u>
1	Pump Pulley	P29273		1
2	Shaft Seal Screws	P110016		4
3	Shaft Seal Lock Washer	P110040	***	4
4	Shaft Seal	P36379	***	1
5	Shaft Seal Gasket	P36381	***	1
6	Thrust Washer	P78033		2
7	Bolts Seal/Drain Housing	P110027		14
8	Gas Ballast Valve Knob	P26139		1
9	Gas Ballast Valve Stem	P63580		1
10	Gas Ballast Knurl Nut	P76534		1
11	Gas Ballast Valve Body	P63579		1
12	Gas Ballast Relief Ball	P29001		1
13	Gas Ballast Spring	P28073		1
14	Gas Ballast Nipple	P67416-1		1
15	Gas Ballast Grommet	P27120		1
16	Seal Housing	P60774		1
17	Housing Gaskets (set of two)	91310-014	***	1
18	Truarc Ring	P29187	***	2
19	Shaft Key	P29313	***	3
20	Shaft	P60775		1
21	End Plate Bolt	P110029		10
22	End Plate Spring Washer	P110047		10
23	End Plate Washer	P110046		10
24	Oil Inlet Plate	P66173		1
25	Exhaust End Plate	P60767		1
26	Stator Bolts	P110028		4
27	Flutter Valve Screw	P110023		1
28	Flutter Valve Washer	P110042		1
29	Flutter Valve Short	P66349	***	1
30	Flutter Valve Long	P65532	***	1
31	Exhaust Valve Limiter Wash	P110042		1
32	Exhaust Valve Limiter Screw	P110023		1
33	Exhaust Valve Limiter	P61018	***	1
34	Exhaust Baffle	P65767		1
35	Exhaust Stator	P60768		1
36	Vane	P60765		4
37	Vane Spring	P28064	***	2
38	Vane Spring Pin	P63499	***	2
40	Exhaust Dome	P35341		1
41	Hose Nipple	P63807		1

HYVAC 14 PARTS LIST cont.

<u>Item</u>	<u>Description</u>	<u>PART NUMBER</u>	<u>Parts In Repair Kit</u>	<u>QUANTITY PER PUM</u>
42	Intake Screen	P29297		1
43	Center Plate	P60771		1
44	Intake Valve Screw	P110061		2
45	Intake Valve Washer	P110042		2
46	Intake Relief Ball Limiter	P61108	***	1
47	Intake Relief Ball	P29514		1
48	Intake Stator	P60768		1
49	Intake End Plate	P60769		1
50	Drain Housing	P60772		1
51	Oil Sight Glass	P36052		1
52	Drain Cock	P13116		1
53	Name Plate	P25212		1

Parts Not Pictured

54	Mounting Panel	P65496-1		1
55	Mounting Panel Bolts	P110053		2
56	Mounting Panel Washers	P110045		2
57	V Belt	91132-014		1
58	Pump Base	P60803		1
59	Pump Bolts	P110033		4
60	Pump Washers	P110046		4
61	Pump Lock Washers	P110047		4
62	Pump Nuts	P110056		4
63	Beltguard	P77391		1
64	Motor	P24131 (variable)		1
65	Motor Pulley	P35285		1
66	Motor Bolts	P110032		4
67	Motor Washers	P110046		4
68	Motor Lock Washers	P110047		4
69	Motor Nuts	P110056		4
70	Electric Cord with On/Off	P38134		1