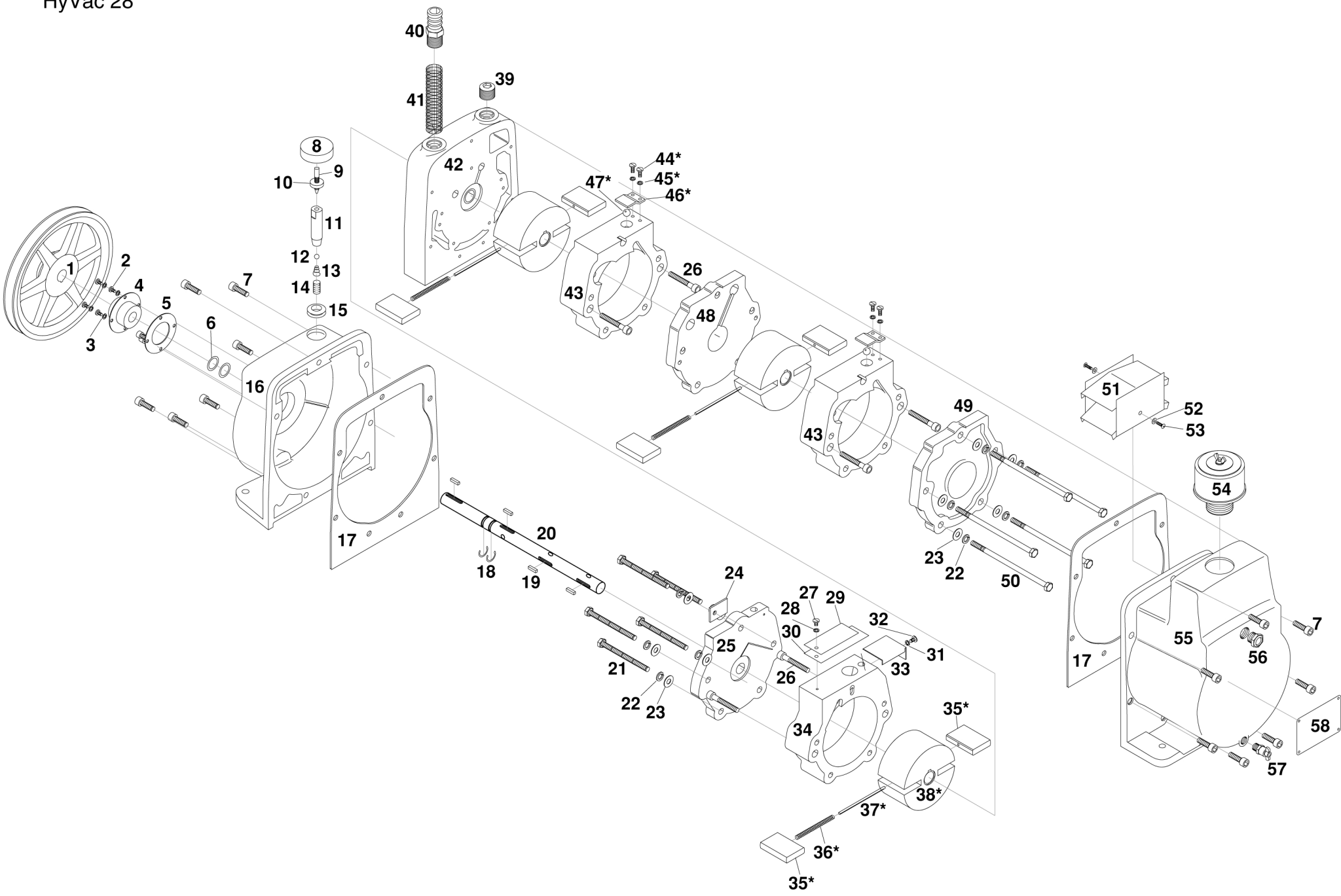


HyVac 28



HYVAC 28 PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTIT PER PUM</u>
1	Pump Pulley	P29273		1
2	Shaft Seal Screws	P110016		4
3	Shaft Seal Lock Washer	P110040		4
4	Shaft Seal	P36379	***	1
5	Shaft Seal Gasket	P36381	***	1
6	Thrust Washer	P78033	***	2
7	Bolts Seal/Drain Housing	P110027		14
8	Gas Ballast Valve Knob	P26139		1
9	Gas Ballast Valve Stem	P63580		1
10	Gas Ballast Knurl Nut	P76534		1
11	Gas Ballast Valve Body	P63579		1
12	Gas Ballast Relief Ball	P29001		1
13	Gas Ballast Spring	P28073		1
14	Gas Ballast Nipple	P67416-1		1
15	Gas Ballast Grommet	P27120		1
16	Seal Housing	P60774		1
17	Housing Gaskets (set of 4)	91310-01	***	1
18	Truarc Ring	P29187	***	2
19	Shaft Key	P29313	***	4
20	Shaft	P61129		1
21	End Plate Bolt Exhaust	P110029		5
22	End Plate Spring Washer	P110047		10
23	End Plate Washer	P110046		10
24	Oil Inlet Plate	P66173		1
25	Exhaust End Plate	P60767		1
26	Stator Bolts	P110028		6
27	Screw	P110023		1
28	Washer	P110042		1
29	Flutter Valve Short Exh	P66349	***	1
30	Flutter Valve Long Exh	P65532	***	1
31	Washer	P110042		1
32	Screw	P110023		1
33	Exhaust Valve Limiter	P61018	***	1
34	Exhaust Stator	P60768		1
35	Vane	P60765		6
36	Vane Spring	P28064	***	3
37	Vane Spring Pin	P63499	***	3
38	Rotor	P60766		3
39	Centerplate Plug	P32002		1
40	Hose Nipple	P63764		1
41	Intake Screen	P29492		1
42	Center Plate	P61131		1
43	Intake Stator	P60768		2

HYVAC 28 PARTS LIST Cont..

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTIT PER PUM</u>
44	Intake Valve Screw	P110061		4
45	Intake Valve Washer	P110042		4
46	Intake Relief Ball Limiter	P61108	***	2
47	Intake Relief Ball	P29514		2
48	Intermediate Plate Intake	P61153		1
49	Intake End Plate	P60769		2
50	End Plate Bolt Intake	P110069		5
51	Exhaust Baffle	P61118-1		1
52	Exhaust Baffle Washers	P110043		2
53	Exhaust Baffle Screws	P110070		2
54	Exhaust Dome	P35617		1
55	Drain Housing	P61118		1
56	Oil Sight Glass	P36052		1
57	Drain Cock	P13116		1
58	Name Plate	P25212		1

Parts Not Pictured

59	Mounting Panel	P65496-1		1
60	Mounting Panel Bolts	P110053		2
61	Mounting Panel Lock Wa	P110045		2
62	V Belt	91132-014		1
63	Base	P60803		1
64	Pump Mounting Bolts	P110033		4
65	Pump Mounting Washers	P110046		4
66	Pump Mounting Lock Wa	P110047		4
67	Pump Mounting Nuts	P110056		4
68	Beltguard	P77391		1
69	Motor	P24198 (variable)		1
70	Motor Pulley	P35285		1
71	Motor Mounting Bolts	P110032		4
72	Motor Mounting Washers	P110046		4
73	Motor Mounting Lock Wa	P110047		4
74	Motor Mounting Nuts	P110056		4