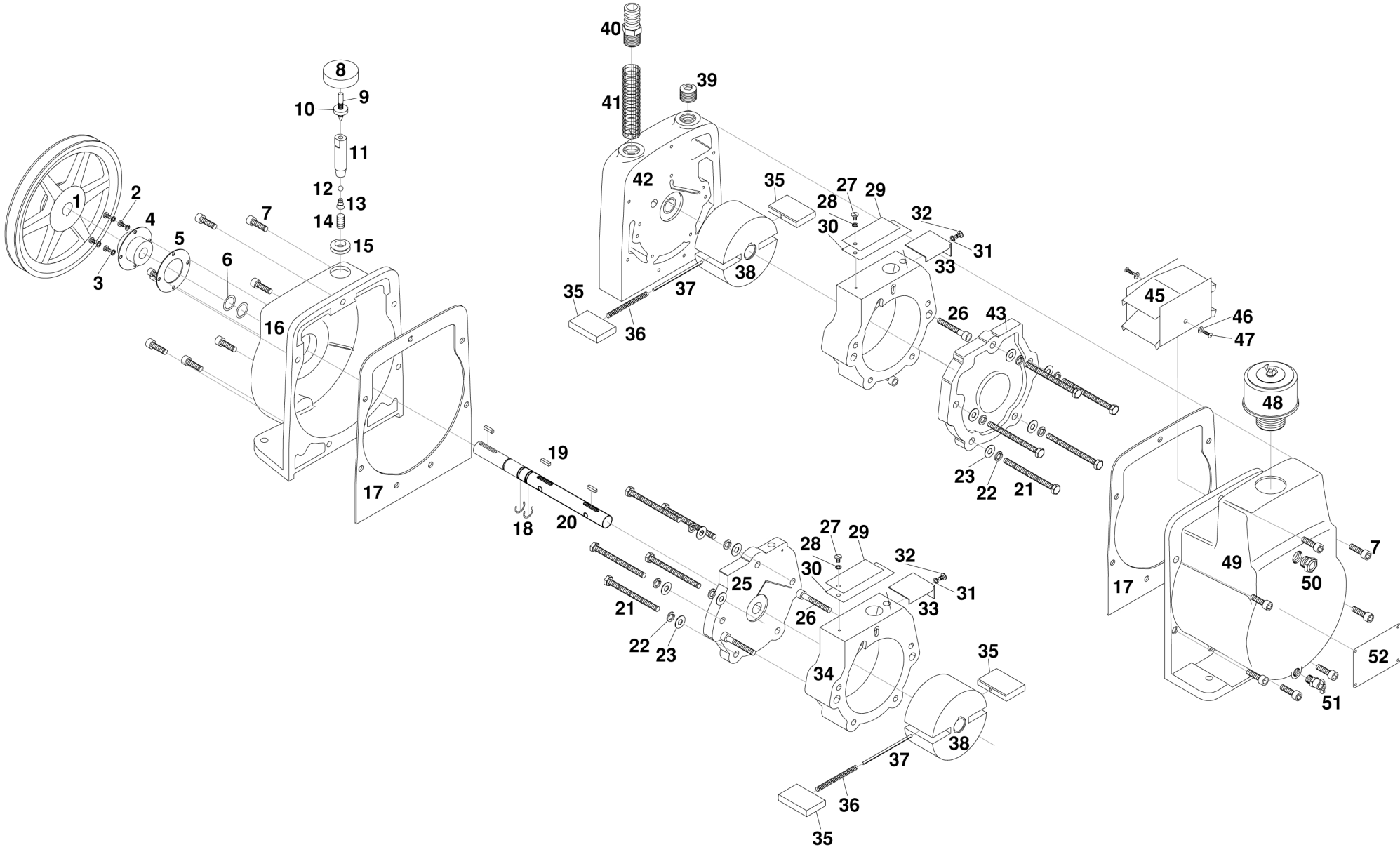


HyVac 28S



HYVAC 28s PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTITY</u>
1	Pump Pulley	P29273		1
2	Shaft Seal Screws	P110016		4
3	Shaft Seal Lock Washer	P110040		4
4	Shaft Seal	P36379	***	1
5	Shaft Seal Gasket	P36381	***	1
6	Thrust Washer	P78033	***	2
7	Bolts Seal/Drain Housing	P110027		4
8	Gas Ballast Valve Knob	P26139		1
9	Gas Ballast Valve Stem	P63580		1
10	Gas Ballast Knurl Nut	P76534		1
11	Gas Ballast Valve Body	P63579		1
12	Gas Ballast Relief Ball	P29001		1
13	Gas Ballast Spring	P28073		1
14	Gas Ballast Nipple	P67416-1		1
15	Gas Ballast Grommet	P27120		1
16	Seal Housing	P60773		1
17	Housing Gaskets (set of two)	91310-014	***	1
18	Truarc Ring	P29187	***	2
19	Shaft Key	P29313	***	4
20	Shaft	P61355		1
21	End Plate Bolt Exhaust	P110029		5
22	End Plate Spring Washer	P110047		10
23	End Plate Washer	P110046		10
24				
25	Exhaust End Plate	P60767		1
26	Stator Bolts	P110028		6
27	Screw	P110023		2
28	Washer	P110042		2
29	Flutter Valve Short Exh.	P66349	***	2
30	Flutter Valve Long Exh.	P65532	***	2
31	Washer	P110042		1
32	Screw	P110023		1
33	Exhaust Valve Limiter	P61018	***	2
34	Intake/Exhaust Stator	P61351		2
35	Vane	P60765	***	4
36	Vane Spring	P28064	***	2
37	Vane Spring Pin	P63499	***	2
38	Rotor	P60766		2
39	Centerplate Plug	P32002		1
40	Hose Nipple	P63764		1
41	Intake Screen	P29492		1
42	Center Plate	P61352		1
43	Intake End Plate	P61354		1
44	End Plate Bolt Intake	P110029		5
45	Exhaust Baffle	P61118-1		1

HYVAC 28s PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN</u> <u>REPAIR KIT</u>	<u>QUANTITY</u>
46	Exhaust Baffle Washers	P110043		2
47	Exhaust Baffle Screws	P110070		2
48	Exhaust Dome	P35617		1
49	Drain Housing	P61118		1
50	Oil Sight Glass	P36052		1
51	Drain Cock	P13116		1
52	Name Plate	P25212		1

Parts Not Pictured

53	Mounting Panel	P65496-1		1
54	Mounting Panel Bolts	P110053		2
55	Mntg Panel Lock Washers	P110045		2
56	V Belt	91132-014		1
57	Base	P60803		1
58	Pump Mounting Bolts	P110033		4
59	Pump Mounting Washers	P110046		4
60	Pump Mntg Lock Washers	P110047		4
61	Pump Mounting Nuts	P110051		4
62	Beltguard	P77391		1
63	Motor	P24131 (variable)		1
64	Motor Pulley	P29271		1
65	Motor Mounting Bolts	P110032		4
66	Motor Mounting Washers	P110046		4
67	Motor Mntg Lock Washers	P110047		4
68	Motor Mounting Nuts	P110051		4

