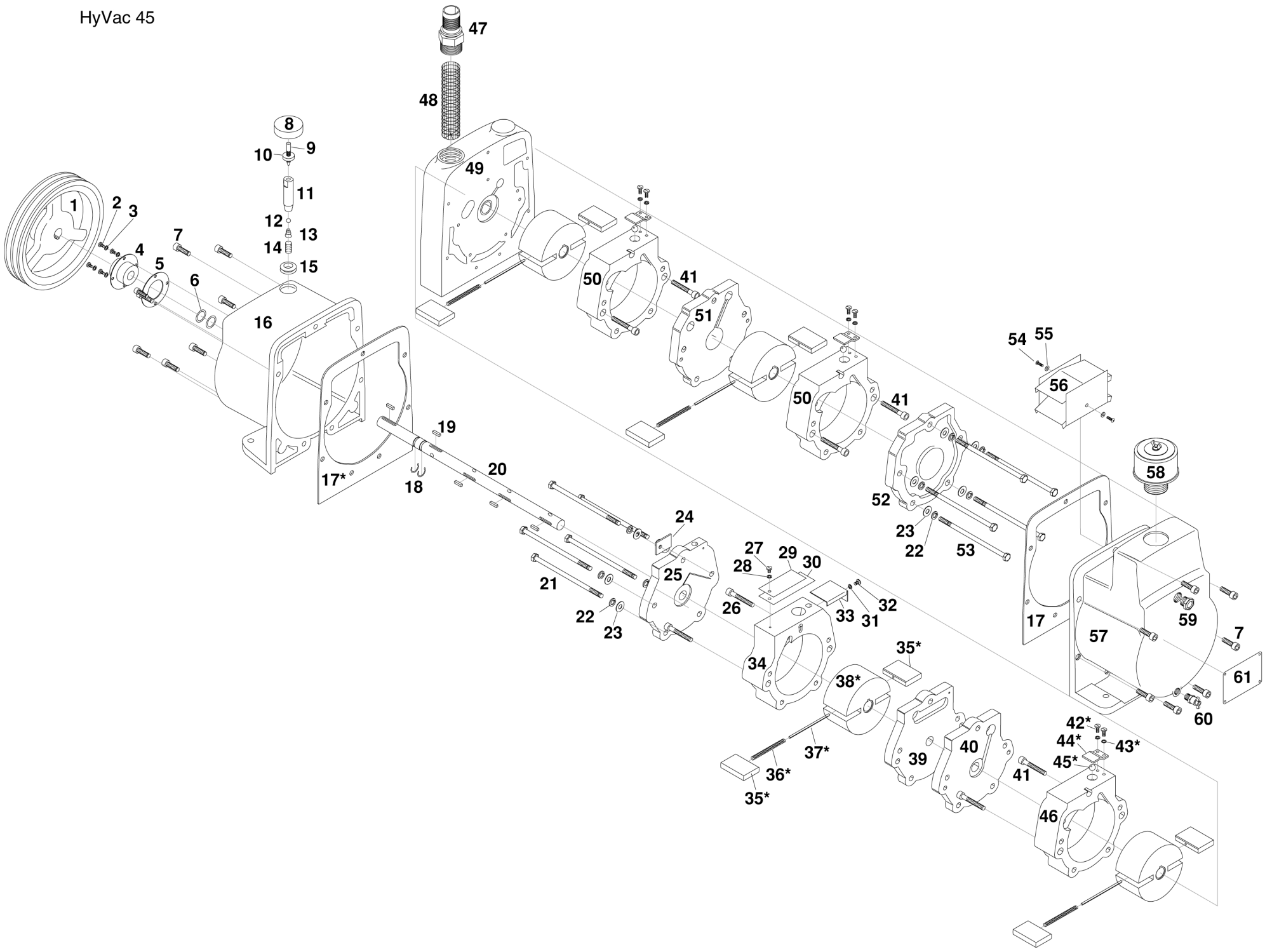


# HyVac 45



# HYVAC 45

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTITY PER PUMP</u>
1	Pump Pulley	P29603		1
2	Shaft Seal Screws	P110016		4
3	Shaft Seal Lock Washer	P110040		4
4	Shaft Seal	P36379	***	1
5	Shaft Seal Gasket	P36381	***	1
6	Thrust Washer	P78033	***	2
7	Bolts Seal/Drain Housing	P110027		14
8	Gas Ballast Valve Knob	P26139		1
9	Gas Ballast Valve Stem	P63580		1
10	Gas Ballast Knurl Nut	P76534		1
11	Gas Ballast Valve Body	P63579		1
12	Gas Ballast Relief Ball	P29001		1
13	Gas Ballast Spring	P28073		1
14	Gas Ballast Nipple	P67416-1		1
15	Gas Ballast Grommet	P27120		1
16	Seal Housing	P61150		1
17	Housing Gaskets (set of 1)	91310-014	***	1
18	Truarc Ring	P29187	***	2
19	Shaft	P61144		1
20	Shaft Key	P29313	***	5
21	End Plate Bolt Exhaust	P110061		5
22	End Plate Spring Washer	P110047		10
23	End Plate Washer	P110046		10
24	Oil Inlet Plate	P66173		1
25	Exhaust End Plate	P60767		1
26	Stator Bolts Long	P110031		2
27	Screw	P110023		1
28	Washer	P110042		1
29	Flutter Valve Long Exh	P65532	***	1
30	Flutter Valve Short Exh	P66349	***	1
31	Exhaust Valve Limiter	P61018	***	1
32	Screw	P110023		1
33	Washer	P110042		1
34	Exhaust Stator	P60768		1
35	Vane	P60765	***	8
36	Vane Spring	P28064	***	4
37	Vane Spring Pin	P63499	***	4
38	Rotor	P60766		4
39	Exhaust Intermediate Pla	P61148		1
40	Exhaust Intermediate Pla	P61149		1
41	Stator Bolt Short	P110028		6
42	Intake Valve Screw	P110061		6
43	Intake Valve Washer	P110042		6

# HYVAC 45

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTITY PER PUMP</u>
44	Intake Relief Ball Limiter	P61108	***	3
45	Intake Relief Ball	P29514		3
46	Exhaust / Intake Stator	P61152		1
47	Hose Nipple	P63765		1
48	Intake Screen	P29513		1
49	Center Plate	P61151		1
50	Intake Stator	P60768		2
51	Intake Intermediate Plate	P61153		1
52	Intake End Plate	P60769		1
53	Intake End Plate Bolts	P110069		5
54	Exhaust Baffle	P61118-1		1
55	Exhaust Baffle Screws	P110070		2
56	Exhaust Baffle Washer	P110043		2
57	Drain Housing	P61118		1
58	Exhaust Dome	P35617		1
59	Oil Sight Glass	P36052		1
60	Drain Cock	P13116		1
61	Name Plate	P25212		1

## Parts Not Pictured

62	Mounting Panel	P65496-1		1
63	Mounting Panel Bolts	P110053		2
64	Mounting Panel Lock Wa	P110045		2
65	V Belt	91132-014		1
66	Pump Base	P61154		1
67	Pump Bolts	P110093		4
68	Pump Washers	P110046		4
69	Pump Lock Washers	P110047		4
70	Pump Nuts	P110056		4
71	Beltguard	P77391		1
72	Motor	P24198 (variable)		1
73	Motor Pulley	P29602		1
74	Motor Bolts	P110032		4
75	Motor Washers	PP110046		4
76	Motor Lock Washers	P110047		4
77	Motor Nuts	P110056		4