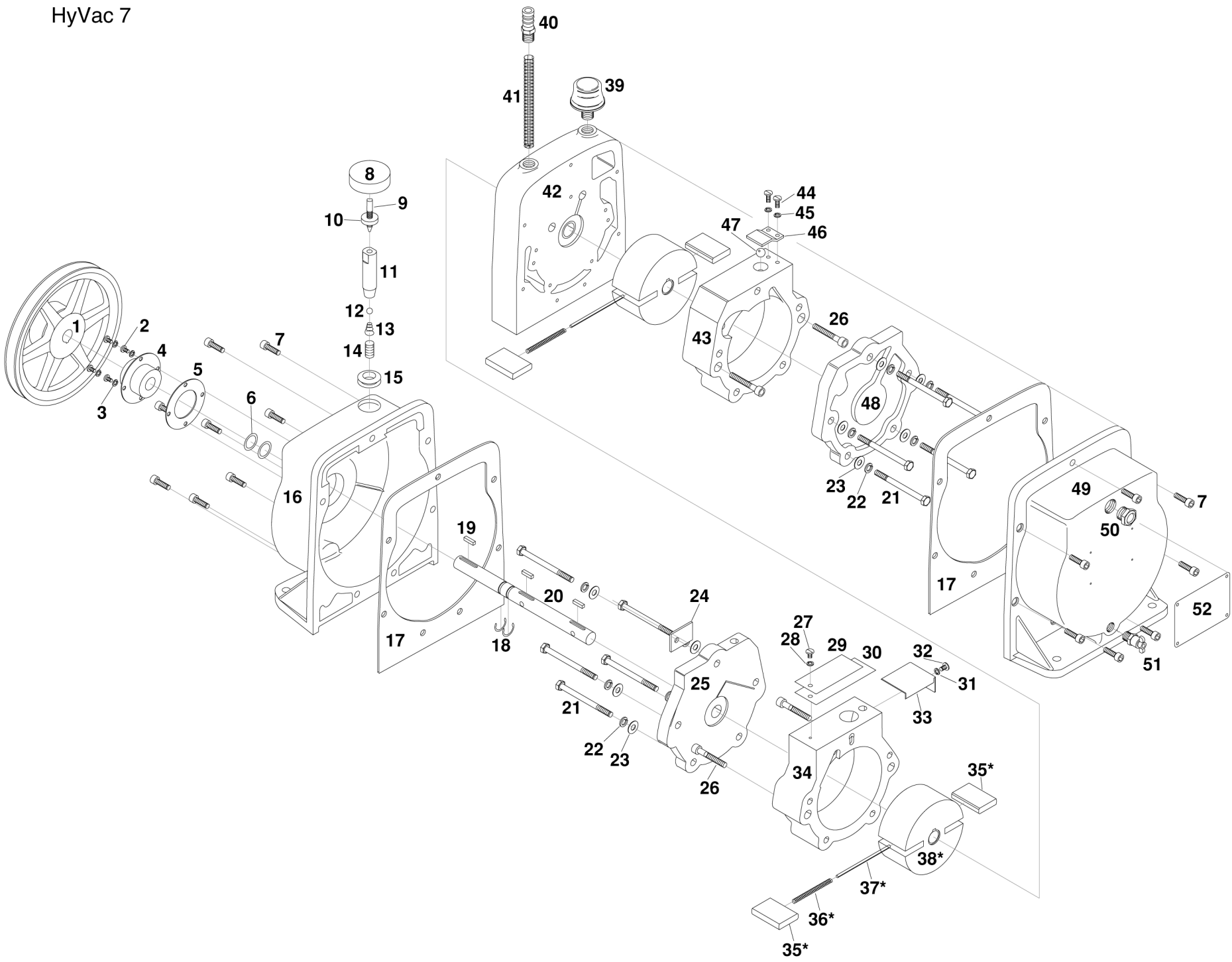


HyVac 7



HYVAC 7 PARTS LIST

| <u>ITEM</u> | <u>DESCRIPTION</u> | <u>PART</u> <u>NUMBE</u> | <u>Parts In</u> <u>Repair K</u> | <u>QUANTITY</u> <u>PER PUMI</u> |
|-------------|----------------------------|-----------------------------|------------------------------------|------------------------------------|
| 1 | Pump Pulley | P29491 | | 1 |
| 2 | Shaft Seal Screws | P110016 | | 4 |
| 3 | Shaft Seal Lock Washer | P110040 | | 4 |
| 4 | Shaft Seal | P36378 | *** | 1 |
| 5 | Shaft Seal Gasket | P36377 | *** | 1 |
| 6 | Thrust Washer | P78034 | *** | 2 |
| 7 | Bolts Seal/Drain Housing | P110008 | | 14 |
| 8 | Gas Ballast Valve Knob | P26139 | | 1 |
| 9 | Gas Ballast Valve Stem | P63580 | | 1 |
| 10 | Gas Ballast Knurl Nut | P76534 | | 1 |
| 11 | Gas Ballast Valve Body | P63579 | | 1 |
| 12 | Gas Ballast Check Ball | P29001 | | 1 |
| 13 | Gas Ballast Spring | P28073 | | 1 |
| 14 | Gas Ballast Nipple | P67416-1 | | 1 |
| 15 | Gas Ballast Grommet | P27120 | | 1 |
| 16 | Seal Housing | P60784 | | 1 |
| 17 | Housing Gaskets (set of 1 | 91310-00 | *** | 1 |
| 18 | Truarc Ring | P29260 | *** | 2 |
| 19 | Shaft Key | P29313 | *** | 3 |
| 20 | Shaft | P60786 | | 1 |
| 21 | End Plate Bolt | P29316 | | 10 |
| 22 | End Plate Spring Washer | P110045 | | 10 |
| 23 | End Plate Washer | P110044 | | 10 |
| 24 | Oil Inlet Plate | P66172 | | 1 |
| 25 | Exhaust End Plate | P60778 | | 1 |
| 26 | Stator Bolts | P110025 | | 4 |
| 27 | Flutter Valve Screw | P110023 | | 1 |
| 28 | Flutter Valve Washer | P110042 | | 1 |
| 29 | Flutter Valve Short | P66349 | *** | 1 |
| 30 | Flutter Valve Long | P65470 | *** | 1 |
| 31 | Flutter Valve Limiter Was | P110042 | | 1 |
| 32 | Flutter Valve Limiter Scre | P110023 | | 1 |
| 33 | Flutter Valve Limiter | P61018 | *** | 1 |
| 34 | Exhaust Stator | P60779 | | 1 |
| 35 | Vane | P60776 | | 4 |
| 36 | Vane Spring | P28065 | *** | 2 |
| 37 | Vane Spring Pin | P63501 | *** | 2 |
| 38 | Rotor | P60777 | | 2 |
| 39 | Exhaust Dome | P35345 | | 1 |
| 40 | Hose Nipple | P32168 | | 1 |

| ITEM | DESCRIPTION | PART NUMBER | Parts In QUANTITY | Repair K'ER PUMP |
|-------------|----------------------------|--------------------|--------------------------|-------------------------|
| 41 | Intake Screen | P29296 | 1 | |
| 42 | Center Plate | P60782 | 1 | |
| 43 | Intake Stator | P60781 | 1 | |
| 44 | Valve Limiter Screws Inta | P110023 | 2 | |
| 45 | Valve Limiter Lockwash. | P110042 | 2 | |
| 46 | Intake Relief Valve Limite | P61108 | 1 | *** |
| 47 | Intake Relief Ball | P29012 | 1 | |
| 48 | Intake End Plate | P60780 | 1 | |
| 49 | Drain Housing | P60783 | 1 | |
| 50 | Oil Sight Glass | P36052 | 1 | |
| 51 | Drain Cock | P13116 | 1 | |
| 52 | Name Plate | P25252 | 1 | |

Parts Not Pictured

| | | | | |
|----|------------------------|-------------------|---|--|
| 53 | Mounting Panel | P66496-1 | 1 | |
| 54 | Mounting Panel Bolts | P110053 | 2 | |
| 55 | Mounting Panel Lockwas | P110045 | 2 | |
| 56 | V Belt | 91132-002 | 1 | |
| 57 | Pump Base | P65496 | 1 | |
| 58 | Pump Bolts | P110033 | 4 | |
| 59 | Pump Washers | P110046 | 4 | |
| 60 | Pump Lock Washers | P110047 | 4 | |
| 61 | Pump Nuts | P110056 | 4 | |
| 62 | Beltguard | P77391 | 1 | |
| 63 | Motor | P24147 (variable) | 1 | |
| 64 | Motor Bolts | P110032 | 4 | |
| 65 | Motor Washers | P110046 | 4 | |
| 66 | Motor Lock Washers | P110047 | 4 | |
| 67 | Motor Nuts | P110056 | 4 | |
| 68 | Motor Pulley | P29271 | 1 | |
| 69 | Electric Cord Switched | P38134 | 1 | |