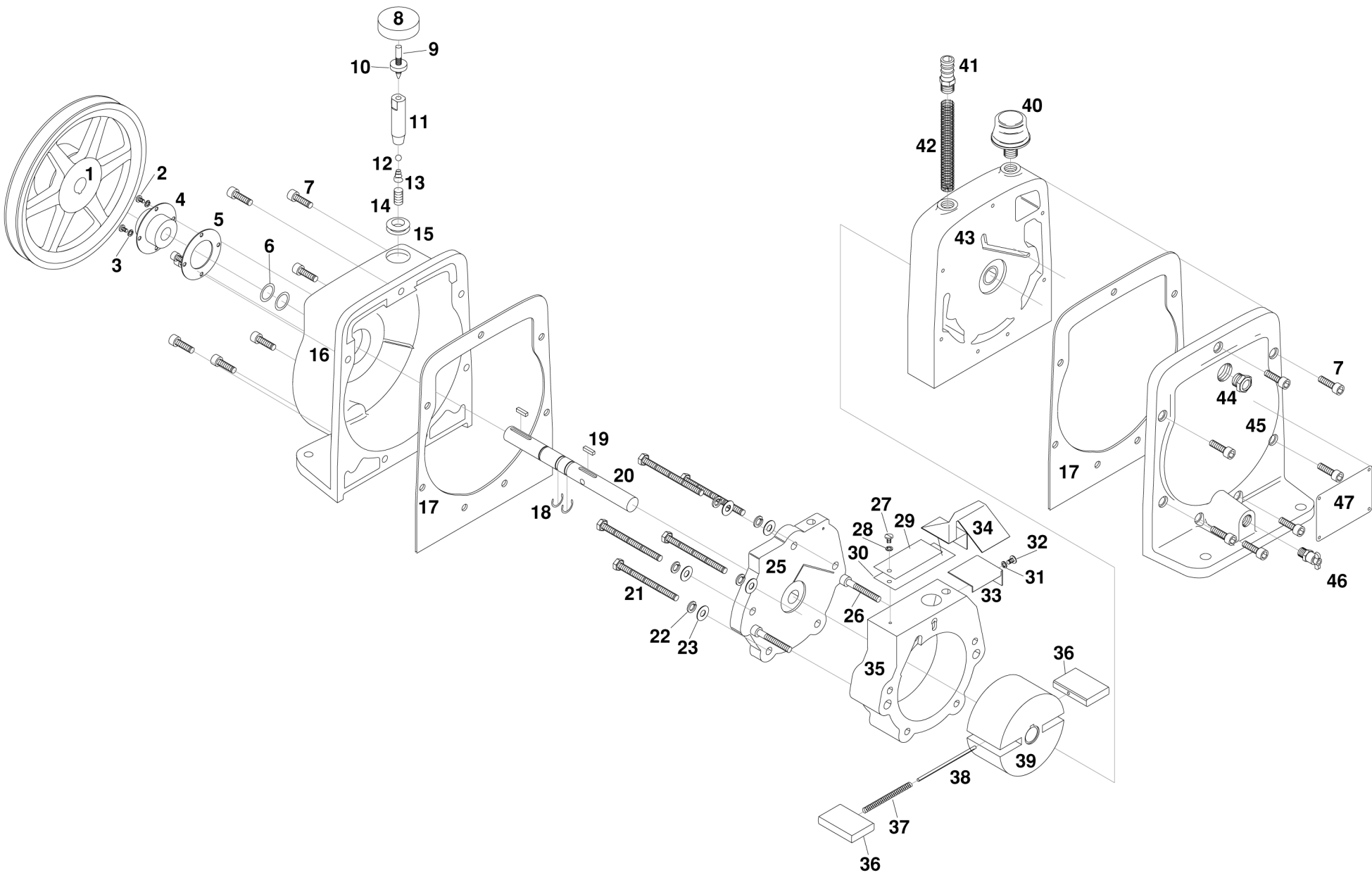


# HyVac 14S



# HYVAC 14s PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTITY</u>
1	Pump Pulley	P29273		1
2	Shaft Seal Screws	P110016		4
3	Shaft Seal Lock Washer	P110040		4
4	Shaft Seal	P36379	***	1
5	Shaft Seal Gasket	P36381	***	1
6	Thrust Washer	P78033	***	2
7	Bolts Seal/Drain Housing	P110027		14
8	Gas Ballast Valve Knob	P26139		1
9	Gas Ballast Valve Stem	P63580		1
10	Gas Ballast Knurl Nut	P76534		1
11	Gas Ballast Valve Body	P63579		1
12	Gas Ballast Relief Ball	P29001		1
13	Gas Ballast Spring	P28073		1
14	Gas Ballast Nipple	P67416-1		1
15	Gas Ballast Grommet	P27120		1
16	Seal Housing	P60773		1
17	Housing Gaskets (set of two)	91310-014	***	1
18	Truarc Ring	P29187	***	2
19	Shaft Key	P29313	***	2
20	Shaft	P61223		1
21	End Plate Bolt	P110029		5
22	End Plate Spring Washer	P110047		5
23	End Plate Washer	P110046		5
24				
25	Exhaust End Plate	P60767		1
26	Stator Bolts	P110028		4
27	Flutter Valve Screw	P110023		1
28	Flutter Valve Washer	P110042		1
29	Flutter Valve Short	P66349	***	1
30	Flutter Valve Long	P65532	***	1
31	Exh. Valve Limiter Washer	P110042		1
32	Exh. Valve Limiter Screw	P110023		1
33	Exhaust Valve Limiter	P61018	***	1
34	Exhaust Baffle	P65767		1
35	Intake/Exhaust Stator	P61351		1
36	Vane	P60765		2
37	Vane Spring	P28064	***	1
38	Vane Spring Pin	P63499	***	1
39	Rotor	P60766		1
40	Exhaust Dome	P35341		1
41	Hose Nipple	P63807		1
42	Intake Screen	P29492		1
43	Center Plate	P61221		1

# HYVAC 14s PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTITY</u>
44	Oil Sight Glass	P36052		2
45	Drain Housing	P61222		2
46	Drain Cock	P13116	***	1
47	Name Plate	P25212		1

## Parts Not Pictured

48	Mounting Panel	P65496-1		1
49	Mounting Panel Bolts	P110053		2
50	Mounting Panel Washers	P110045		2
51	V Belt	91132-014		1
52	Pump Base	P60803		1
53	Pump Bolts	P110033		4
54	Pump Washers	P110046		4
55	Pump Lock Washers	P110047		4
56	Pump Nuts	P110051		4
57	Beltguard	P77391		1
58	Motor	P24131 (variable)		1
59	Motor Pulley	P29271		1
60	Motor Bolts	P110032		4
61	Motor Washers	P110046		4
62	Motor Lock Washers	P110047		4
63	Motor Nuts	P110051		4
64	Electric Cord with On/Off	P38134		1