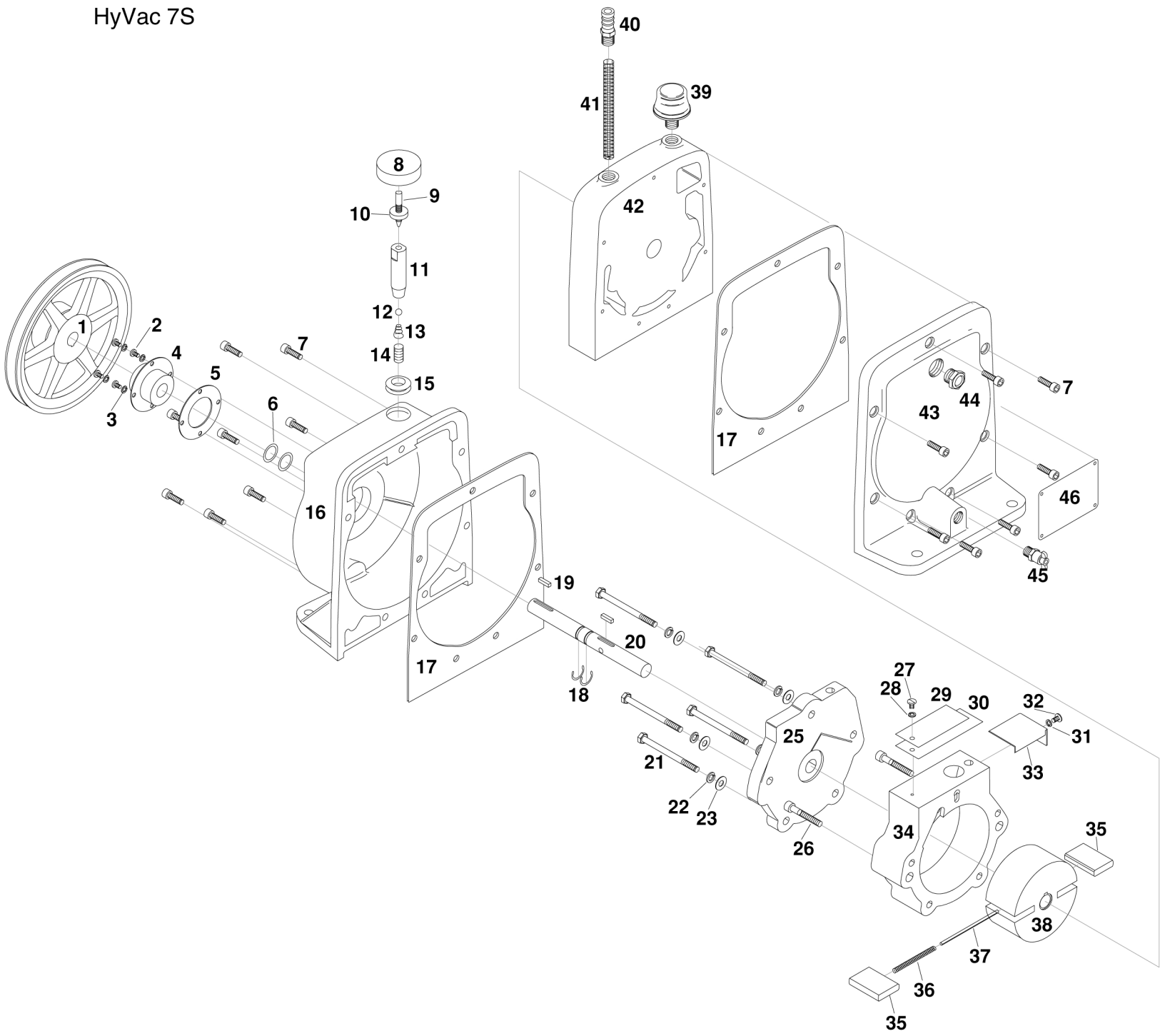


HyVac 7S



HYVAC 7s PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN REPAIR KIT</u>	<u>QUANTITY</u>
1	Pump Pulley	P29491		1
2	Shaft Seal Screws	P110016		4
3	Shaft Seal Lock Washer	P110040		4
4	Shaft Seal	P36378	***	1
5	Shaft Seal Gasket	P36377	***	1
6	Thrust Washer	P78034	***	2
7	Bolts Seal/Drain Housing	P110008		14
8	Gas Ballast Valve Knob	P26139		1
9	Gas Ballast Valve Stem	P63580		1
10	Gas Ballast Knurl Nut	P76534		1
11	Gas Ballast Valve Body	P63579		1
12	Gas Ballast Check Ball	P29001		1
13	Gas Ballast Spring	P28073		1
14	Gas Ballast Nipple	P67416-1		1
15	Gas Ballast Grommet	P27120		1
16	Seal Housing	P60784		1
17	Housing Gaskets (set of two)	91310-007	***	1
18	Truarc Ring	P29260	***	2
19	Shaft Key	P29313	***	3
20	Shaft	P61286		1
21	End Plate Bolt	P29316		5
22	End Plate Spring Washer	P110045		5
23	End Plate Washer	P110044		5
24				
25	Exhaust End Plate	P61376		1
26	Stator Bolts	P110025		4
27	Flutter Valve Screw	P110023		1
28	Flutter Valve Washer	P110042		1
29	Flutter Valve Short	P66349	***	1
30	Flutter Valve Long	P65470	***	1
31	Flutter Valve Limiter Wash	P110042		1
32	Flutter Valve Limiter Screw	P110023		1
33	Flutter Valve Limiter	P61018	***	1
34	Intake/Exhaust Stator	P61377		1
35	Vane	P60776	***	2
36	Vane Spring	P28065	***	1
37	Vane Spring Pin	P63501	***	1
38	Rotor	P60777		1
39	Exhaust Dome	P35345		1
40	Hose Nipple	P32168		1
41	Intake Screen	P29296		1
42	Center Plate	P61285		1
43	Drain Housing	P61284		1
44	Oil Sight Glass	P36052		1

HYVAC 7s PARTS LIST

<u>ITEM</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>PARTS IN</u> <u>REPAIR KIT</u>	<u>QUANTITY</u>
45	Drain Cock	P13116		1
46	Name Plate	P25252	***	1

Parts Not Pictured

47	Mounting Panel	P65496-1		1
48	Mounting Panel Bolts	P110053		2
49	Mntg Panel Lock Washers	P110045		2
50	V Belt	91132-007		1
51	Pump Base	P65496		1
52	Pump Bolts	P110033		4
53	Pump Washers	P110046		4
54	Pump Lock Washers	P110047		4
55	Pump Nuts	P110051		4
56	Beltguard	P77391		1
57	Motor	P24147 (variable)		1
58	Motor Bolts	P110032		4
59	Motor Washers	P110046		4
60	Motor Lock Washers	P110047		4
61	Motor Nuts	P110051		4
62	Motor Pulley	P29271		1
63	Electric Cord Switched	P38134		1

